ORIGINAL GROUND LINE ORIGINAL GROUND LINE URDER DES OF EXCAVATIONS IN TRENCHES WITH DEPTH GREATER THAN 5 FEET AND LESS THAN 20 FEET, AS A METHOD TO PROTECT PERSONNEL WORKING IN EXCAVATIONS FROM CAVE-INS. ◆
OPTIONAL TRENCHES WITH DEPTH GREATER THAN 5.0 FEET EXCAVATION AND BEDDING MATERIAL WILL BE MEASURED AND PAID FOR AS IF TRENCHED WALLS WERE VERTICAL. (SPECIAL TRENCHING = STD. WIDTH TRENCH + 12 INCHES) ▼ NATURAL SOLID MINERAL MATTER THAN CAN BE EXCAVATED WITH VERTICAL
SIDES AND REMAIN INTACT WHILE EXPOSED.

♦ SOIL CLASSIFICATION - SOIL AND ROCK DEPOSITS SHALL BE CLASSIFIED IN ACCORDANCE WITH APPENDIX A UNDER SUBPART P 'EXCAVATIONS' OF 29 CFR 1926.

4.



	MAXIMUM COVER	/INIMUM COVER
	FEET	INCHES
	10	12
	10	12
	10	12
	10	12
	10	12
	10	12
	10	12
	10	12
	10	12
	10	12
	10	12
	10	12
ORIGINAL GRO		
यन्नयन्		
APPROXIMATE ANGLE OF REPOSE FOR OF SIDES OF EXCAVATIONS IN TRENCH		

REINFORCED CONCRETE ARCH PIPE						
EQUIV.	CLAS	S A-III	MINIMUM			
DIA.	SPAN	RISE				
INCHES	INC	INCHES	FEET			
18	22	13	12	10		
24	28	18	12	10		
30	36	22	12	10		
36	43	26	12	10		
42	51	31	12	10		
48	58	36	12	10		
54	65	40	12	10		
60	73	45	12	10		
66			12	10		
72	88	54	12	10		
78			12	10		
84	102	62	12	10		
90	115	72	12	10		
96	122	77	12	10		

CONCRETE ROUND PIPE CULVERT									
	FILL HEIGHT AND PIPE CLASS TABLE								
DIAMETER		EMBANKMENT				TRENCH			
	MINIMUM	CLASS II	CLASS III	CLASS IV	CLASS V	CLASS II	CLASS III	CLASS IV	CLASS V
INCHES	INCHES		MAXIMUM FILL HEIGHT 4			NCRETE ROUND PIPE CULVERT FILL HEIGHT AND PIPE CLASS TABLE 3ANKMENT TRENCH CLASS IV CLASS V CLASS IV CLASS III CLASS IV CLASS V MAXIMUM FILL HEIGHT ABOVE TOP OF PIPE IN FEET 20 30 12 20 40 6 20 30 12 20 40 6 20 30 12 20 40 6 20 30 12 20 40 6 20 30 12 20 50 6 20 30 10 14 30 50 20 30 10 14 25 50 20 35 10 14 25 50 20 35 10 14 25 50 20 35 10 14 25 50 20 35			
12	12	10	14	20	30	18	50	•	•
18	12	10	14	20	30	20	50	•	•
24	12	10	14	20	30	12	20	40	•
30	12	10	14	20	30	12	20	50	•
36	12	10	14	20	30	10	14	30	50
42	12	10	14	20	30	10	16	30	50
48	12	10	14	20	30	10	16	30	50
54	12	10	14	20	30	10	16	30	50
60	12	12	16	20	30	10	14	25	50
66	12	12	16	20	30	10	14	25	50
72	12	12	16	20	35	10	14	25	50
78	12	12	16	20	35	10	16	25	50
84	12	12	16	20	35	10	16	25	50
90	12	12	16	20	35	12	16	25	50
96	12	12	16	20	35	12	16	25	50
108	12	12	16	20	35	12	16	25	50

REINF. CONC. HORIZONTAL ELLIPTICAL PIPE

SPAN

23

30

38

45

53

60

68

76

83

91

98

106

CLASS HE-III

INCHES

RISE

14

19

24

29

34

38

43

48

53

58

63

68

EQUIV

DIA.

INCHE;

18

24

30

36

42

48

54

60

66

72

78

84

SPECIAL DESIGN PIPE. DESIGN METHOD TO CONFORM TO CURRENT AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS.

CONCRETE PIPE FABRICATION SP	PECIFICATI	ONS	PIPE DESCRIPTIONS	
SHAPE OF CONCRETE PIPE	AASHTO	ASTM		
CONCRETE ROUND PIPE	M 170	C 76		
CONCRETE ARCH PIPE	M 206	C 506	SIZE IS DENOTED AS SPAN x RISE, BOTH IN INCHES	
CONCRETE HORIZONTAL ELLIPTICAL PIPE	M 207	C 507	SPAN, THE LONGEST DIMENSION, IS ORIENTED	
			HORIZONTALLY WHILE THE RISE IS ORIENTED	
			VERTICALLY. DENOTED AS RISE X SPAN, BOTH IN	
			INCHES	

GENERAL NOTES

1. ALL CONSTRUCTION AND MATERIALS REQUIREMENTS SHALL BE IN ACCORDANCE WITH THE 2019 ODOT STANDARD SPECIFICATIONS

2. TRENCH EXCAVATION AND BEDDING MATERIAL WILL NOT BE REQUIRED FOR PIPE INSTALLATIONS OF SIDE DRAINS UNLESS OTHERWISE NOTED ON THE PLANS.

3. NORMAL BACKFILLING OPERATIONS SHALL FOLLOW BEDDING PIPE INSTALLATION AS CLOSELY AS PRACTICAL. IN NO CASE SHALL A PIPE INSTALLATION SUBJECT TO SUDDEN FLOW DEVELOPMENT BE LEFT WITHOUT SUFFICIENT BACKFILL TO RESTRAIN THE CONDUIT AND PREVENT JOINT SEPARATION AND/OR PIPING SCOUR. PHYSICALLY RESTRAINING THE CONDUIT MAY BE USED TO AUGMENT OR REPLACE THIS IMMEDIATE BACKEILL REQUIREMENT

ANY EXCESS EXCAVATION NOT USED FOR BACKFILL WILL BECOME THE PROPERTY OF, AND DISPOSED OF BY THE CONTRACTOR IN A MANNER APPROVED BY THE ENGINEER.

5. STANDARD BEDDING QUANTITIES FOR ROUND PIPE ARE BASED ON AASHTO SPECIFICATION M-170 DESIGNATED CLASS III (WALL B) REINFORCED CONCRETE PIPE.

6 3 INCHES OF BEDDING MATERIAL BELOW PIPE CONDUIT IS REQUIRED FOR A PROPER FOUNDATION. IF THE FOUNDATION IS ROCKY, THEN 6 INCHES OF BEDDING MATERIAL IS REQUIRED

7. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE BETWEEN PIPES OF 1/2 D OR 12 INCHES, WHICHEVER IS GREATER, BUT NOT TO EXCEED 36 INCHES

8. CLASS I AND II REINFORCED CONCRETE PIPE SHALL ONLY BE USED FOR SEWERS IN TRENCHES OUTSIDE ROADBED AND STREET LIMITS.

9. FOR COMPUTING TRENCH EXCAVATION AND STANDARD BEDDING QUANTITIES, THE LENGTH OF THE CULVERT SHALL INCLUDE THE END SECTION AND END TREATMENT LENGTHS. COST OF TRENCH EXCAVATION AND BEDDING SHALL BE PAID FOR SEPARATELY FOR CROSS DRAINS ONLY, FOR SIDE DRAINS, THE COST OF BOTH ITEMS SHALL BE INCLUDED IN COST OF CULVERT.

10. WHEN EITHER GROUND WATER OR SURFACE RUN-OFF IS ENCOUNTERED, THE CONTRACTOR SHALL FURNISH, INSTALL, MAINTAIN. AND OPERATE ALL NECESSARY PUMPS, MATERIALS AND EQUIPMENT TO KEEP EXCAVATION REASONABLY FREE FROM WATER UNTIL THE LAYING AND JOINTING OF THE PIPE, POURING OF CONCRETE AND PLACING OF BEDDING MATERIAL HAS BEEN COMPLETED, INSPECTED AND APPROVED AND ALL DANGER OF FLOTATION AND OTHER DAMAGE IS REMOVED.

11. TYPICAL CLASS OF REINFORCED CONCRETE ARCH PIPE SHALL BE CLASS A-III. AND TYPICAL REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE SHALL BE CLASS HE-III, STANDARD BEDDING MATERIAL QUANTITIES ARE BASED ON THESE PIPE CLASSES.

12. PROPER INSTALLATION PRACTICE MUST BE ADHERED TO AS SHOWN ON ROADWAY STANDARD PBB-1

13. IN THE EVENT LOADS IN EXCESS OF HL-93 ARE TO BE OPERATED OVER OR ADJACENT TO THE PIPE INSTALLATION DURING CONSTRUCTION, THE CONTRACTOR SHALL PROVIDE AND MAINTAIN A MINIMUM OF 3 FEET OF COVER OVER THE PIPE AT WHEEL OR TRUCK PATHS.

14. HAUNCH AREA, AND BEDDING LAYER UNDER PIPE SHALL BE CLASS B OR CLASS C BEDDING, BACKFILL FROM SPRINGLINE TO TOP OF GROUND SHALL BE NATIVE SOIL, SEE ROADWAY STANDARD PBB-1.

15. CLASS V CONCRETE PIPE SHALL BE USED IN PIPE JACKING OPERATIONS, TYPICALLY WITHOUT THE CASING. COST OF ALL MATERIALS AND LABOR ASSOCIATED WITH JACKING OPERATIONS WITHOUT CASING SHALL BE PAID FOR AS 613(W) JACKED CONDUIT, IN UNITS OF LINEAR FEET. TYPICALLY, THE POTABLE WATER AND SANITARY SEWER PIPES ARE CASED. CASING SHALL BE PAID FOR AS 613(U) BORE AND JACK STEEL CASING, WATER AND SANITARY SEWER PIPES ARE PAID FOR SEPARATELY WITH UNITS OF LINEAR FEET.

BASIS OF PAYMENT						
ITEM NO.	ITEM	UNIT				
613(A)	R.C. PIPE CLASS	LF				
613 (A)	R.C. PIPE ARCH CLASS A-111	LF				
613 (A)	R.C. PIPE ELL. CLASS HE-111	LF				
613(R)	STANDARD BEDDING MATERIAL, CLASS A	CY				
613(S)	STANDARD BEDDING MATERIAL, CLASS B	CY				
613(T)	STANDARD BEDDING MATERIAL, CLASS C	CY				
613(U)	BORE AND JACK 🛦 STEEL CASING	LF				
613 (V)	TRENCHEXCAVATION	CY				
613 (W)	JACKED CONDUIT	LF				



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