



Oklahoma Department of Transportation

Concrete Plant Inspection

Form: 414-IF (Revised: 3/9/2020)

Reset Form

Print Form

P/S Name: P/S Code:

Location: Plant ID:

Manufacturer: Make/Model:

Capacity: Portable Permanent

If Portable, Last Known Location:

1. General

Yes No

- a. Plant is equipped with adequate and accurate scales.
- b. Plant scales have been currently certified (within the last six months or after moving plant).

Certification Date:

- c. Water metering device is adequate.
- d. All gauges and dials function properly.
- e. Batch tickets include the required information.

2. Central Mix Plants

Yes No N/A

- a. Mixer has been regularly cleaned.
- b. Throw-over blades are within 1/6" of the original blade width.
- c. Mixing blades are in good condition.

3. Cement

Yes No

- a. Bulk storage bin capacity is adequate.
- b. Weighing hoppers are sealed and vented, to prevent dusting.
- c. Separate scales for cement are provided.
- d. Cement is being obtained from an approved source.

4. Aggregate

Yes No

- a. Stockpiles are being constructed properly.
- b. Moisture checks are made at intervals to ensure uniform concrete.
- c. Adequate means exist to prevent cross contamination of aggregate stockpiles.

5. Trucks

Yes No N/A

- a. Batch trucks are equipped with revolution counters.
- b. Batch trucks are equipped with a water metering device.

- c. Each mixer is stamped with manufacturer's rated capacity.
 - d. Mixer blades are clean and in good working condition.
 - e. Dump trucks are used.
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CERTIFICATION OF INSPECTOR

I have inspected the above listed concrete plant and found it to meet the applicable specification requirements except as noted the the remarks below.

Name of Inspector

Signature of Inspector

Residency

Date

Remarks (A remark should be listed for each "NO" marked):

This form conforms to the Department's certification requirements. Plants and scales shall be inspected and certified not less than once every six months and when moved.