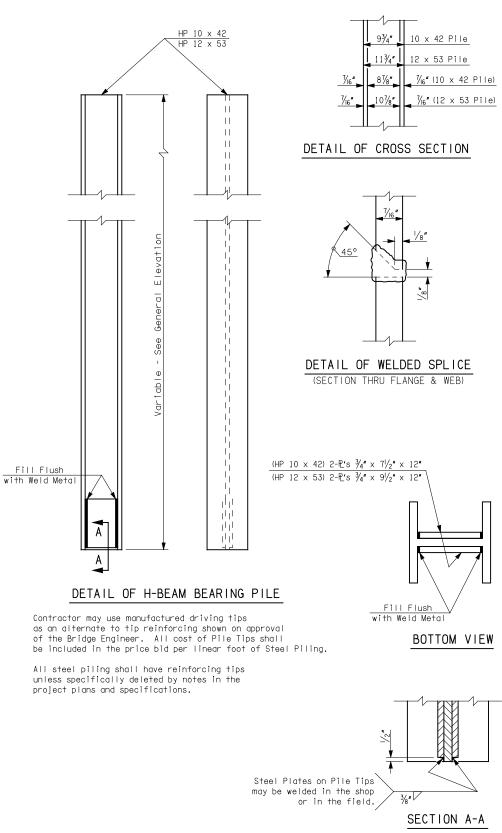


When test piles are called for on the plans, they shall be of

permanent piles of each pier or abutment location.

the same type as used by the contractor for the remainder of the

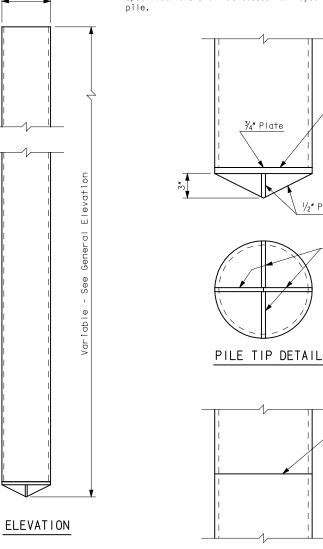


STEEL PILING

Causes for Rejection:

12" O.D.

Any damage to pile or presence of water in pile after driving or other causes of rejection as given in the specifications shall be causes for rejection of the



Steel shell cast in place piling shall be 12" O.D. uniform section circular pipe pile with a minimum wall thickness of 0.172". Steel materials shall conform to the requirements of A.S.T.M. Specification

Each steel pile shall have steel pile tip welded in place before

The pipe piling shall be inspected by mirror after driving and any damage corrected before being filled with concrete.

After the steel piles are driven and inspected they shall be filled with Class "AA" Concrete before pier footings or Abutment top is

Concrete in piling shall be vibrated.

## CAST IN PLACE FOUNDATION PILING

APPROVED BY BRIDGE ENGINEER:

OKLAHOMA DEPT. OF TRANSPORTATION COUNTY BRIDGE STANDARD (ENGLISH)

STANDARD PILING DETAILS

PILE SPLICE DETAIL

1999 SPECIFICATIONS